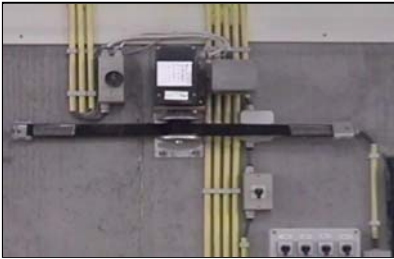
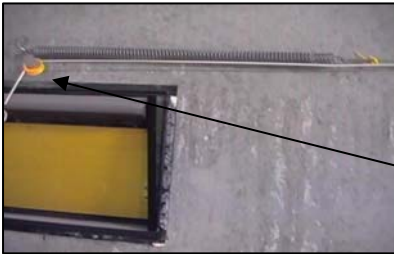


ASSEMBLY INSTRUCTIONS FOR VALVES

Build in the valves 15-20 cm from the top.
Assemble synthetic profiles; fix profile with 6 screws 4x20
Determine the position of the winch.
Mark of the holes for the screw-eyes (pay attention to the pulling direction)
Determine stroke of the valve.
Determine cord length* (Maximum stroke is profile edge equal to the underside of the tray.)
Assemble wire** (Lead through screw-eye)
Hook on pulley lead cord through profile and make a knot
Mount with blue clamp on wire.

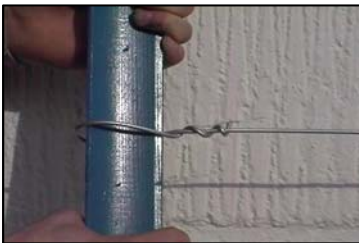


Preferential place for motors: in the centre
with drum downwards



The helical tension springs at the end of the
wire
Set as such that the springs will still have a 5
cm tension
when the valves are open at their maximum

Make sure that the cord runs vertically to
prevent slanting
(Place hook a little out of the centre.)



Loosen up tension of
the wire with electric
drill



*Cut off the cords to the exact length by turning around a board (size: half length)
and burning them through with a hot Stanley knife (no wire edges)

**Place wire around. 10 - 25 cm above the valves.

Never place the valves upright, because otherwise the insulating material gets
flattened
on the bottom and the top will show cracks.